



ALKALI BASED SHOTCRETE ACCELERATOR

Description: ALKALI SHOTCRETE is a high-performance liquid setting accelerator designed for dry and wet mix shotcrete applications. The product significantly reduces initial and final setting time, enabling rapid strength development and immediate build-up thickness.

Technical Properties:

Chemical Content	Alkali compounds
Appearance	Liquid
Color	Yellowish
pH	13±1
Density (20 °C)	1.40 ± 0,02 g/cm ³
Chloride Content (%)	< 0.1
Alkaline Content (%)	8 - 12
Freezing	-5 °C

Advantage:

- Very rapid setting even at low temperatures.
- High early strength development within first 1–2 hours.
- Suitable for emergency stabilization works Cost-effective solution for temporary linings Good performance in dry-mix applications.
- Fast build-up thickness on vertical surfaces.
- Reduced waiting time between layers.
- Compatible with standard Portland cements.
- Enables immediate structural support in unstable ground conditions.
- Provides high build-up rate for thick overhead applications.
- Reliable performance under variable site conditions.
- Economical accelerator solution for mining projects.

Area of Use:

Tunnel linings.

- Slope stabilization.
- Mining operations.
- Underground constructions.
- Repair and strengthening works.

Dosage: Recommended dosage: 3 – 8 % by weight of cement. Typical dosage depends on: Required setting time, Ambient and concrete temperature, Cement type and fineness, Water/cement ratio, Required early strength, Higher dosages may accelerate setting but can reduce long-term strength., Final dosage must be determined by laboratory and on-site trials., When required, the Polystar Co. Technical Support Unit should be consulted.

Method of Application:

- Shotcrete mix (dry or wet) is prepared according to project specifications.
- The accelerator must be added at the nozzle using a calibrated dosing pump.
- The dosing rate should be adjusted according to required setting time and ground conditions.
- Continuous and uniform injection must be ensured during spraying.
- Nozzle distance (approx. 1–2 meters) and spraying angle should be optimized to reduce rebound.
- Conduct trial applications before full-scale operation.
- Do not mix directly into the concrete truck.
- Ensure compatibility with cement and other admixtures.
- Protect dosing lines from clogging and backflow.
- Flush the dosing system with water after application.

Compatibility: ALKALI SHOTCRETE admixture is compatible with other POLYSTAR plasticizer admixtures used in the same concrete mix.

Standards:

- EN 934-5
- ASTM C 1141

Precautions in Application:

- Do not pre-mix with concrete.
- Product must be injected at the nozzle.
- Overdosing may cause significant reduction in 28-day strength.
- Excess dosage may increase shrinkage and cracking risk.
- High alkali content may negatively affect long-term durability.
- Always verify compatibility with cement and other admixtures before use.
- Calibrate dosing equipment regularly.
- Protect dosing system from clogging and back pressure.
- Avoid application below +5°C unless trial tests are performed.
- Ensure proper ventilation in underground applications.
- After prolonged storage, product should be stirred and checked before use.
- Use appropriate PPE (gloves, goggles, protective clothing).
- Avoid direct skin and eye contact (highly alkaline product).



Cleaning:

- Do not allow product residues to dry inside hoses or pumps.
- In case of hardened deposits, use mechanical cleaning methods.
- Avoid long-term contact with metal surfaces.
- Flush the system thoroughly before extended shutdown periods.
- Continuous water flushing is recommended after each application cycle.
- Dried residues may cause blockage and dosing inaccuracies.
- Regular inspection of non-return valves and injectors is advised.

Packing: 30 kg plastic drum - 250 kg drum - 1000 kg container

Storage and Shelf Life:

Must be stored at temperatures between +5°C and +35°C. Under proper storing conditions, the product's shelf life is 6 months from production date if kept in original packaging unopened and undamaged. Packaged products must be shaken before use.

Security Information:

Use protective clothes, gloves, glasses and mask compatible with Health and Safety regulations during the application. It should not contact skin and eyes. In case it contacts to skin and eyes, rinse it with water and if swallowed ask for medical help. Food and beverage should not be allowed in the application area. It should be stored at the reach out of the children. The Material Safety Data Sheet (MSDS) should be read for detailed information.

